

Styling/Light Bar 800 Installation for 1994-2004 Mustangs

1. REMOVE THE BACK SEAT

A spring-loaded retainer holds the lower seat cushion. It is released by locating these retainers, approximately 10" from the corner of the cushion on either side. Take a flat screwdriver and push the front side of the retainer. The seat should pop up and be released.

Two 10-mm bolts located on each lower corner hold the back seat cushion. Remove the bolts and slide the seat upward releasing cushion from bracket at top.

2. REMOVE SIDE QUARTER TRIM PANELS

Remove the three Christmas plastic retainers, two located at the rear of the panel and one at the lower front.

Remove the Phillips head push in retainers (on newer models these are Christmas retainers) in the convertible well at the back of the edge of the trim panel.

Remove the two push-in buttons holding the weather strip at front of panel.

Remove the upper speaker grille by gently prying around the edge with a flat head screwdriver, the grille is held on by clips.

Remove the rocker sill plates by prying from the inside with a screwdriver and pulling upward.

Remove the seat belt bolt at bottom, at floor. This is a torx bolt # T-50. Remove the trim panel out of car.

3. MOVE SPEAKERS OUT OF THE WAY

Remove the speakers from the door jam, lay speaker out of the way.

4. LOOSEN INNER QUARTER COVERS

Pull the plastic quarter covers loose from vehicle by prying with a putty knife. The plastic covers are held on by double sided tape and one push button at top.

5. LOCATE AND MOUNT STYLING BAR BRACKETS

Use the brackets as your template to drill holes in your door jam. It is easier to temporarily remove the black u-clips from the bracket for easy marking. Make sure to reinstall the u-clips the same way back.

Place the bracket against the door jam and line up the 1/8" hole of the bracket with the upper 1/8" on your door jam. There are two 1/8" holes in your car; you should use the upper hole. With the bracket in place with the 1/8" hole line the bracket straight up. Mark the 3/4" holes on your door jam.

Drill these marked areas out. Reinstall the u-clips onto brackets.

Mount the bracket behind the door jam by reaching in between the plastic quarter cover and the door jam. Make sure that your holes all line up correctly.

Install the provided 1/3" pop rivet trough the upper 1/8" hole into the bracket. Pop rivet the rivet and this will keep the bracket attached to the door jam. Re-stick the plastic quarter panels and reinstall the speakers.

6. LAY OUT HOLES IN TRIM PANELS

On the back of the panel are two mounting clips, the top clip needs to be cut off and sanded smooth.

Carefully layout the template and mark the center holes.

The template A requires 1" holes and the template B requires 1 3/4" holes. The holes on template B should intersect, then trim it with a knife to make a long oval hole. Reinstall both trim panels by reversing step 2. Don't forget the seat belt.

7. INSTALL THE STYLING BAR

Take the styling bar out of the wrapping, Do not use a knife, the vinyl may be damaged.

It takes two persons to install the bar through the holes of your trim panels into the vehicle.

Because the metal tube of the styling bar is bent at the end of the vinyl it is necessary to push the bar inward while lowering though the trim panel. Once lowered through the hole this tension will be eliminated.

Using bolts provided line up the bar with the brackets. You may have to push the bar down to eliminate any gaps. Check the oval holes for proper clearance, some minor trimming may be necessary to have the styling bar fit flush.

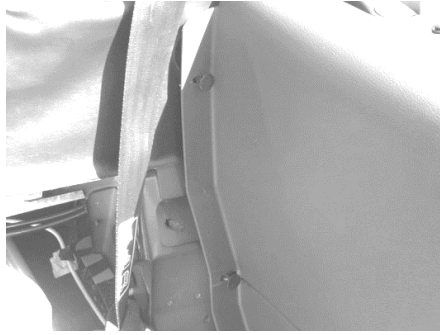
Tighten bolts and then push the provided caps in the 1" holes.

8. Connecting the Brake Light:

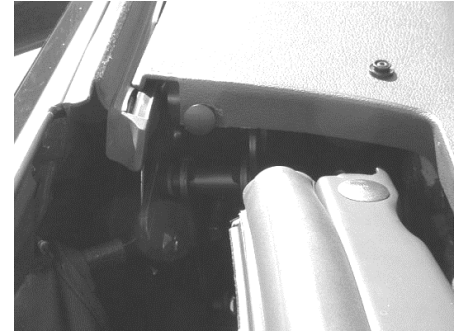
Now that the bar is in the car and bolted down, you will need to connect the wires for the brake light. You will find the main wiring harness on the driver-side rear seat area; it is a long rectangular box. After cutting away the black tape, pull out the wires from the box. You will need to find the **Red wire with a Green stripe for 94-98 models OR Solid Green for 99-04 models** and a solid black wire. Using the 2 dark blue connectors, tap into each wire. Then crimp the light blue connectors to the wires from the light bar. Plug connectors together. Test the brake light by depressing brake pedal. If light does not work, reverse your connections as the LED is polarized.



Remove the back seat



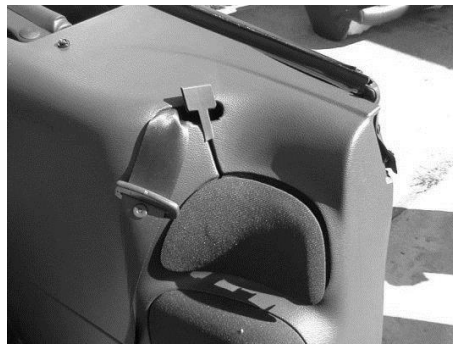
Remove Quarter Panel



Remove Quarter Panel



Remove Door Sill



Remove Quarter 4



Remove Seat Belt



Push Plastic Panel Off



Insert small rivet, mark the holes at B-pillar



Drill two holes at 3/4" to B-pillar



Place bracket BEHIND the B-pillar



Install pop rivet to keep bracket in place



Remove plastic brackets



Make openings at top of panel



Use knife for final finishing of the hole



Install bar with two people pushing against each other

Template "B"

Passenger's Side

Front Edge of Trim Panel

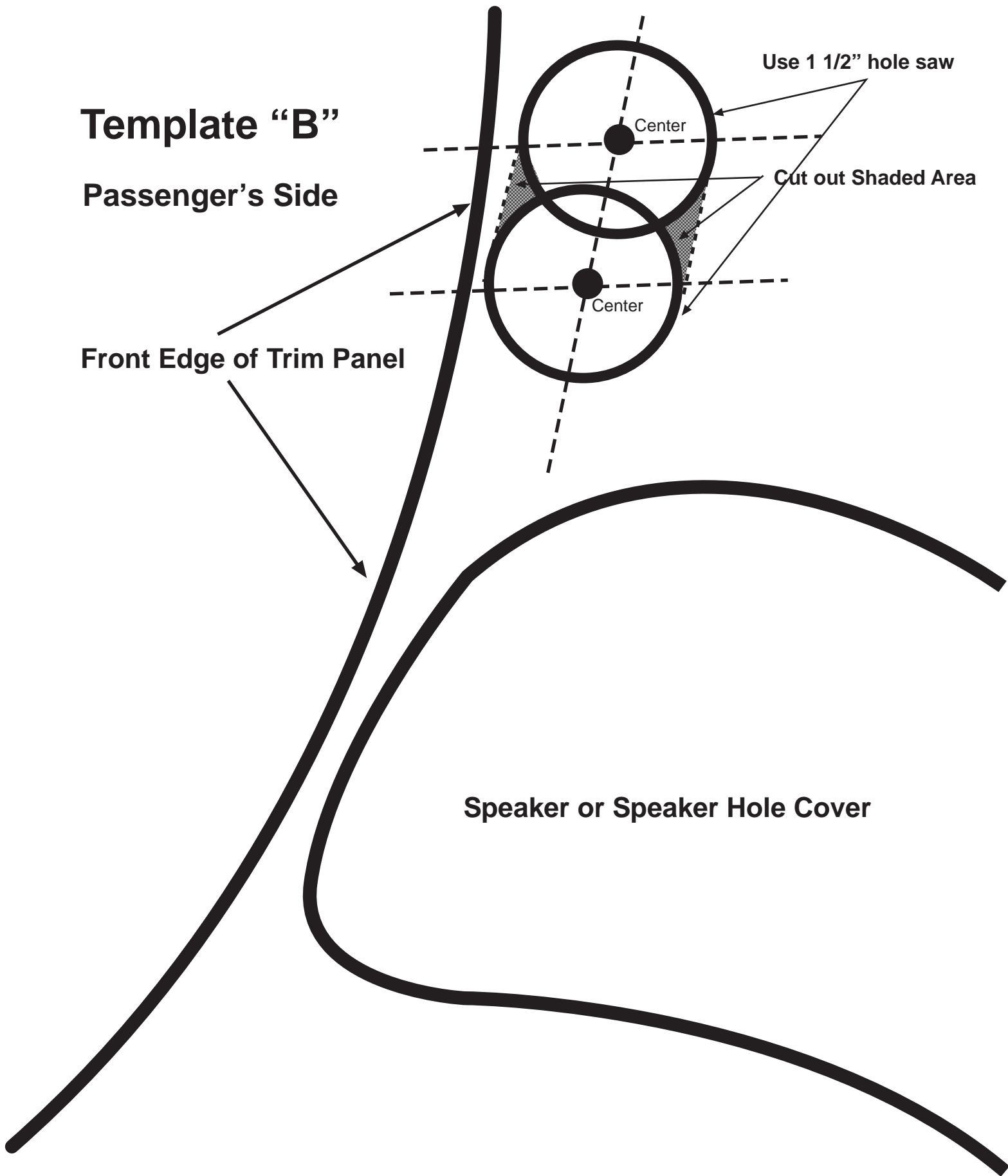
Speaker or Speaker Hole Cover

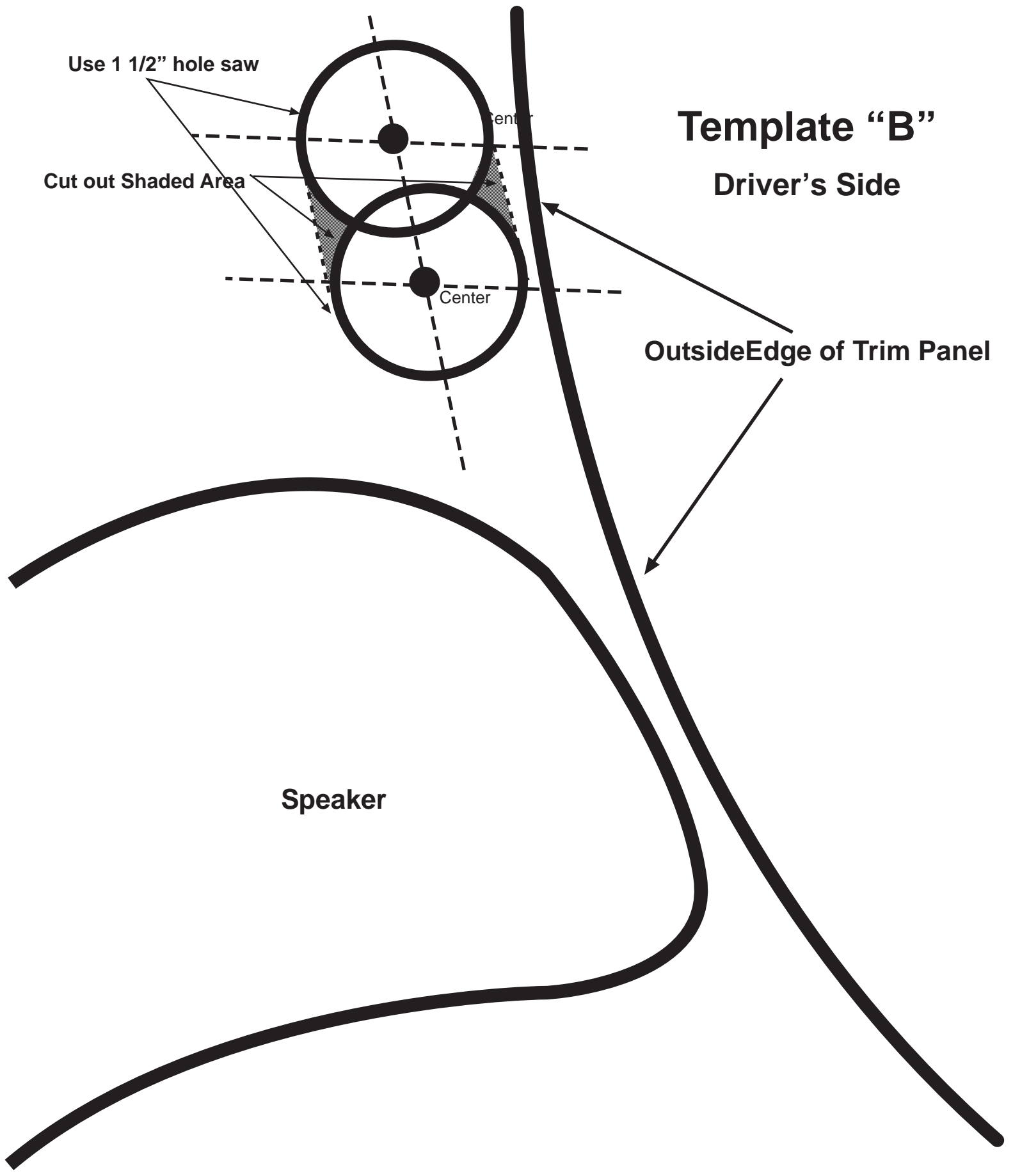
Use 1 1/2" hole saw

Center

Center

Cut out Shaded Area





Use 1 1/2" hole saw

Cut out Shaded Area

Center

Center

Template "B"

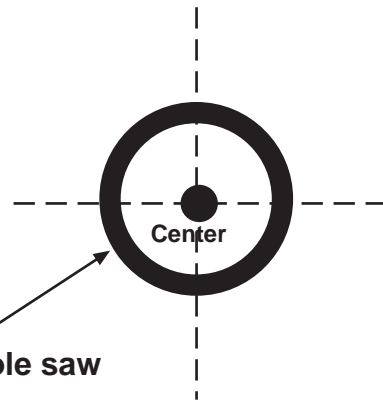
Driver's Side

OutsideEdge of Trim Panel

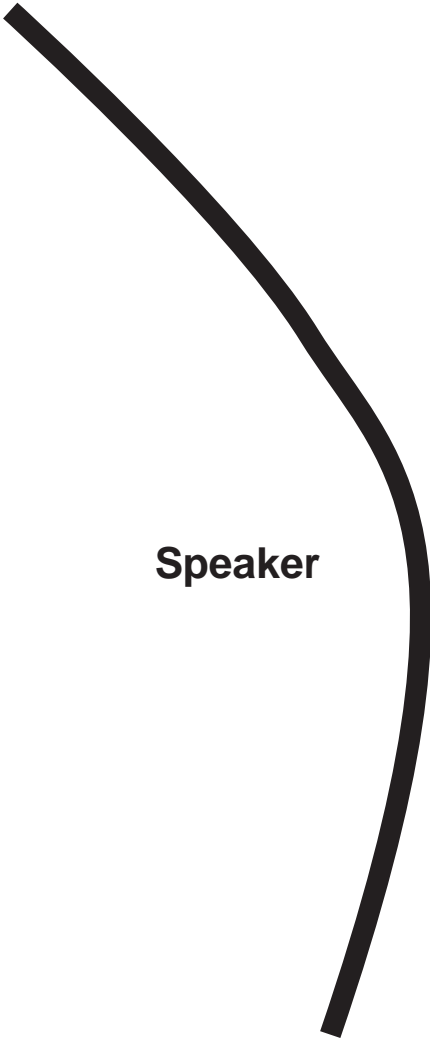
Speaker

Template "A"

Driver's Side

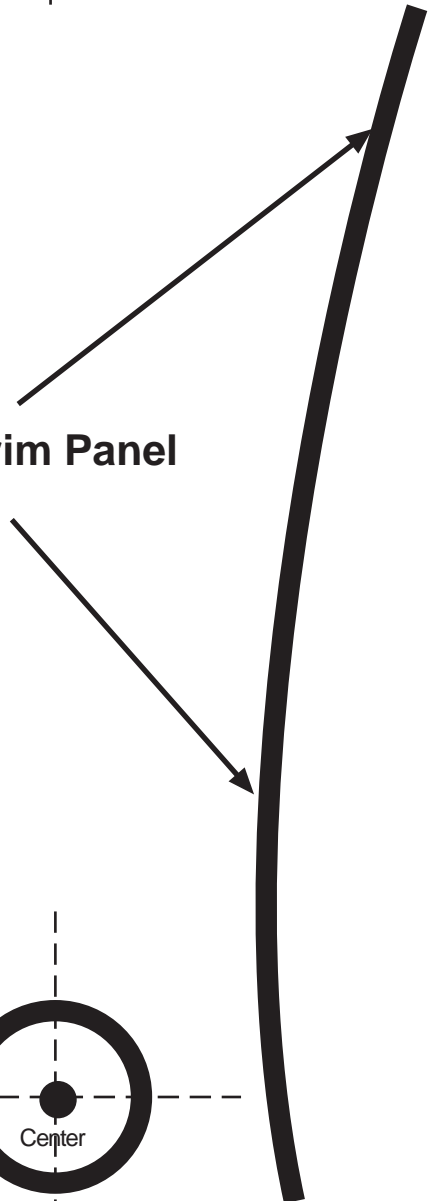


Use 1" hole saw



Speaker

Outside Edge of Trim Panel



Use 1" hole saw

Template "A" Passenger's Side

